

## Highly Flexible Couplings ELPEX-B Series



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# FLENDER Standard Couplings

## Highly Flexible Couplings - ELPEX-B Series

### General information

#### Overview



ELPEX-B couplings are highly flexible and free of torsional backlash. Because of their low torsional stiffness and damping capacity, ELPEX-B couplings are especially suitable for coupling machines with a highly non uniform torque pattern. ELPEX-B couplings are also suitable for connecting machines with high shaft misalignment.

Standard ELPEX-B coupling types are designed as shaft-shaft connections. Application-related types can be manufactured on request.

#### Benefits

The ELPEX-B coupling is suitable for horizontal and vertical mounting positions or mounting positions at any required angle.

The elastic tire is slit at the circumference and can be changed without having to move the coupled machines.

The elastic tire is fitted without backlash and gives the coupling linear torsional stiffness, thus the torsional rigidity remains constant as the load on the coupling increases.

The ELPEX-B coupling is especially suitable for reversing operation or operation with changing directions of load.

The coupling parts can be arranged as required on the shaft ends to be connected.

If the elastic tire is irreparably damaged or worn, the metal parts can rotate freely against one another because they are not in contact with one another.

#### Application

The ELPEX-B coupling is available as a catalog standard in 15 sizes with a rated torque of between 24 Nm and 14500 Nm. The coupling can be fitted with elastic tires made of natural rubber for ambient temperatures of  $-50\text{ °C}$  to  $+50\text{ °C}$  and with elastic

tires made of chloroprene rubber for  $-15\text{ °C}$  to  $+70\text{ °C}$ . The chloroprene rubber tire is marked FRAS, "Fire-resistant and Anti-static".

#### Design

The ELPEX-B coupling's transmission characteristic is determined essentially by the elastic tire. The elastic tire is manufactured from a natural rubber or a chloroprene rubber mixture with a multiply fabric insert. The elastic tire is fastened to the hubs with bolts and two clamping rings.

In type EBWT, the shaft-hub connection is achieved with Taper clamping bushes, in type EBWN with finish-drilled hubs and parallel keys. The type EBWZ connects the machine shafts additionally via a detachable adapter.

#### Materials

##### Metal part materials

EN-GJL-250 grey cast iron or steel of quality  $R_e > 300\text{ N/mm}^2$ .

##### Elastic tire material

Material	Hardness	Identification	Ambient temperature
Natural rubber	70 ShoreA	048	$-50\text{ °C}$ to $+50\text{ °C}$
Chloroprene rubber	70 ShoreA	068 FRAS	$-15\text{ °C}$ to $+70\text{ °C}$

# FLENDER Standard Couplings

## Highly Flexible Couplings - ELPEX-B Series

### General information

#### ELPEX-B coupling types

Type	Description
EBWN	Coupling as a shaft-shaft connection with drilled and grooved hubs
EBWT	Coupling as a shaft-shaft connection with Taper clamping bushes
EBWZ	Coupling as shaft-shaft connection with detachable adapter

Further application-specific coupling types are available; dimension sheets for and information on these are available on request.

The coupling types set up for shaft-hub connections with Taper clamping bushes are designated as follows:

- Variant A: Coupling with part 3 – part 3
- Variant B: Coupling with part 4 – part 4
- Variant AB: Coupling with part 3 – part 4

In the case of part 3, the Taper clamping bush is screwed in from the shaft end face side. The coupling half must be fitted before the machines to be connected are pushed together.

In the case of part 4, the Taper clamping bush is screwed in from the machine-housing side. If there is insufficient room, the Taper clamping bushes cannot be fitted from this side. Besides fitting space for the Taper clamping bush bolts, space for the fitting tool (offset screwdriver) must be taken into account.

In the case of coupling type EBWT, part 3 and part 4 can be combined as required. Furthermore, the variant with a Taper clamping bush can be combined with the finish-drilled hub.



Unfitted coupling

The elastic tire can simply be slipped over the hub parts. The elastic tire is held firmly in place by fitting the clamping ring. The connection transmits the torque by frictional engagement.



Fitted coupling, shown without connecting shafts.



Fitted elastic tire

# FLENDER Standard Couplings

## Highly Flexible Couplings - ELPEX-B Series

### General information

#### Technical data

##### Power ratings

Size	Rated torque	Maximum torque	Overload torque	Fatigue torque	Maximum speed	Dynamic torsional stiffness for 100 % load	Permitted shaft misalignment at speed $n = 1500 \text{ rpm}^1$		
	$T_{KN}$ Nm	$T_{Kmax}$ Nm	$T_{KOL}$ Nm	$T_{KW}$ Nm	$n_{Kmax}$ rpm		$C_{Tdyn}$ Nm/rad	$\Delta K_a$ mm	$\Delta K_r$ mm
<b>105</b>	24	48	72	7	4500	285	1.3	1.1	4
<b>135</b>	66	132	200	20	4500	745	1.7	1.3	4
<b>165</b>	125	250	375	38	4000	1500	2.0	1.6	4
<b>190</b>	250	500	750	75	3600	2350	2.3	1.9	4
<b>210</b>	380	760	1140	114	3100	3600	2.6	2.1	4
<b>235</b>	500	1000	1500	150	3000	5200	3.0	2.4	4
<b>255</b>	680	1360	2040	204	2600	7200	3.3	2.6	4
<b>280</b>	880	1760	2640	264	2300	10000	3.7	2.9	4
<b>315</b>	1350	2700	4050	405	2050	17000	4.0	3.2	4
<b>360</b>	2350	4700	7050	705	1800	28000	4.6	3.7	4
<b>400</b>	3800	7600	11400	1140	1600	44500	5.3	4.2	4
<b>470</b>	6300	12600	18900	1890	1500	78500	6.0	4.8	4
<b>510</b>	9300	18600	27900	2790	1300	110000	6.6	5.3	4
<b>560</b>	11500	23000	34500	3450	1100	160000	7.3	5.8	4
<b>630</b>	14500	29000	43500	4350	1000	200000	8.2	6.6	4

#### Torsional stiffness and damping

##### The damping coefficient is $\Psi = 0.9$

The technical data for the elastic tires made of natural rubber and chloroprene rubber are virtually identical.

Torsional stiffness depends on the ambient temperature and the frequency and amplitude of the torsional vibration excitation. More precise torsional stiffness and damping parameters on request.

#### Permitted shaft misalignment

The permitted shaft misalignment depends on the operating speed. As the speed increases, lower shaft misalignment values are permitted. The correction factors for different speeds are specified in the following table.

The maximum speed for the respective coupling size must be observed!

$$\Delta K_{perm} = \Delta K_{1500} \cdot FKV$$

	Speed in rpm			
	500	1000	1500	3000
Correction factor FKV	1.6	1.25	1.0	0.70

The restorative force (including in the axial direction) depends on speed, system torque and shaft misalignment. Restorative forces on request.

<sup>1)</sup> The maximum speed of the respective type must be noted. For further information on permissible shaft misalignment, please see the operating instructions.



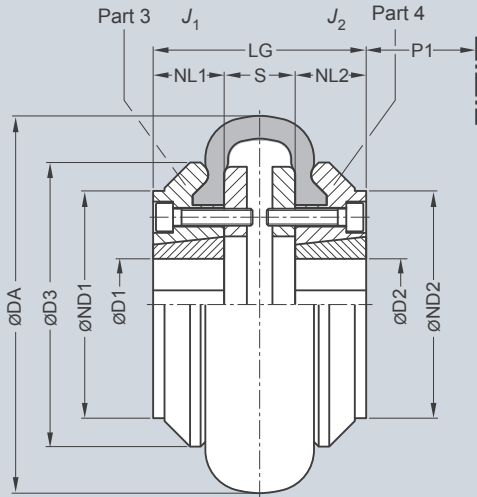
# FLENDER Standard Couplings

## Highly Flexible Couplings - ELPEX-B Series

### Type EBWT

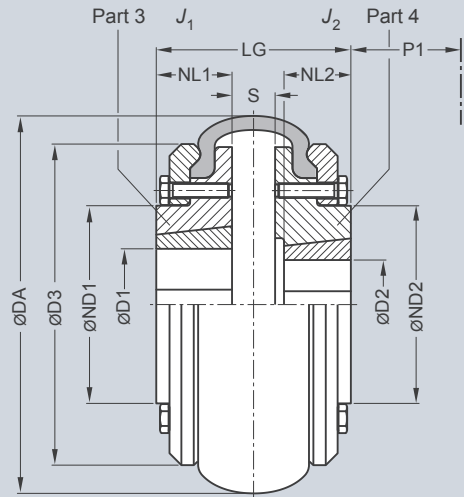
#### Selection and ordering data

Sizes 105 ... 165



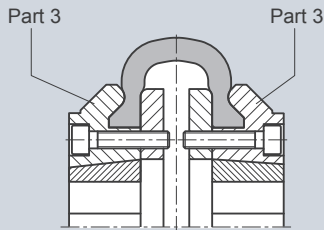
Variant AB

Sizes 190 ... 560

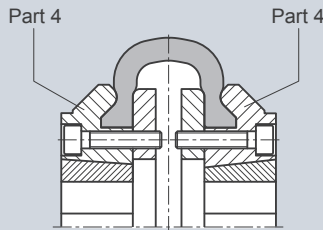


Variant AB

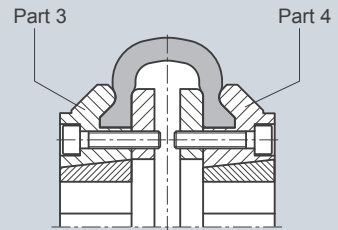
Sizes 105 ... 165



Variant A

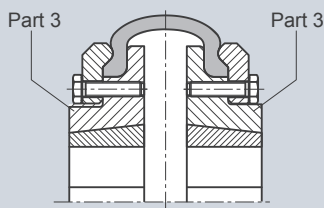


Variant B

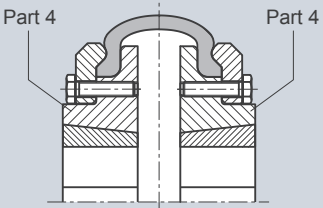


Variant AB

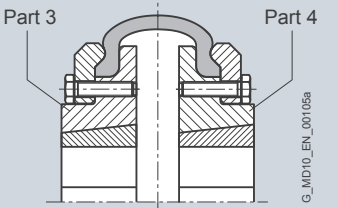
Sizes 190 ... 560



Variant A



Variant B



Variant AB

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Part 3: Screw connection for Taper clamping bush from the shaft end face side  
 Part 4: Screw connection for Taper clamping bush from the machine-housing side

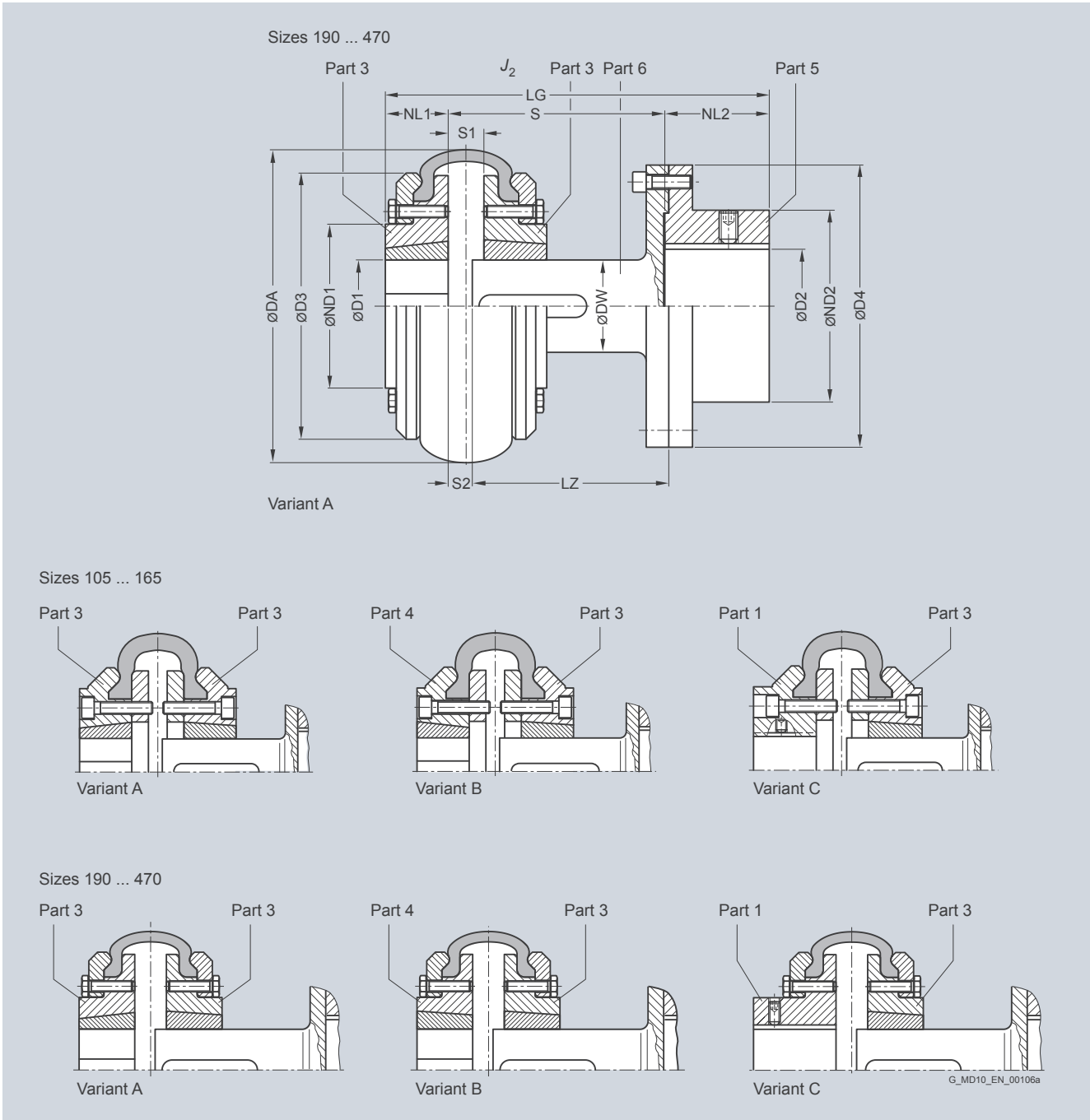


# FLENDER Standard Couplings

## Highly Flexible Couplings - ELPEX-B Series

### Type EBWZ

#### Selection and ordering data



Part 3: Screw connection for Taper clamping bush from the shaft end face side  
 Part 4: Screw connection for Taper clamping bush from the machine-housing side





# FLENDER Standard Couplings

## Highly Flexible Couplings - ELPEX-B Series

### Spare and wear parts

#### Selection and ordering data

The elastic tires are wear parts. The service life depends on the operating conditions.

Size	Natural rubber Identification 048		Chloroprene rubber Identification 068 FRAS	
	Product code	Weight kg	Product code	Weight kg
105	2LC0210-0WA00-0AA0	0.1	2LC0210-0WA00-0AA0-Z K01	0.1
135	2LC0210-1WA00-0AA0	0.2	2LC0210-1WA00-0AA0-Z K01	0.2
165	2LC0210-2WA00-0AA0	0.4	2LC0210-2WA00-0AA0-Z K01	0.4
190	2LC0210-3WA00-0AA0	0.5	2LC0210-3WA00-0AA0-Z K01	0.5
210	2LC0210-4WA00-0AA0	0.8	2LC0210-4WA00-0AA0-Z K01	0.8
235	2LC0210-5WA00-0AA0	1.0	2LC0210-5WA00-0AA0-Z K01	1.0
255	2LC0210-6WA00-0AA0	1.2	2LC0210-6WA00-0AA0-Z K01	1.2
280	2LC0210-7WA00-0AA0	1.4	2LC0210-7WA00-0AA0-Z K01	1.4
315	2LC0210-8WA00-0AA0	2.6	2LC0210-8WA00-0AA0-Z K01	2.6
360	2LC0211-0WA00-0AA0	2.9	2LC0211-0WA00-0AA0-Z K01	2.9
400	2LC0211-1WA00-0AA0	3.1	2LC0211-1WA00-0AA0-Z K01	3.1
470	2LC0211-2WA00-0AA0	5.3	2LC0211-2WA00-0AA0-Z K01	5.3
510	2LC0211-3WA00-0AA0	7.8	2LC0211-3WA00-0AA0-Z K01	7.8
560	2LC0211-4WA00-0AA0	10.8	2LC0211-4WA00-0AA0-Z K01	10.8
630	2LC0211-5WA00-0AA0	12.4	2LC0211-5WA00-0AA0-Z K01	12.4



# FLENDER Standard Couplings

## Highly Flexible Couplings - ELPEX-S Series

### General information

#### Overview



**Coupling suitable for potentially explosive environments. Complies with Directive 94/9/EC for:**

CE Ex II 2 G T3 D160 °C X

CE Ex II 2 G T3 D120 °C X

ELPEX-S couplings are highly torsionally flexible and because of their low torsional stiffness and damping capacity are especially suitable for coupling machines with a highly non uniform torque pattern.

Standard ELPEX-S coupling types are designed as flange-shaft-connections or shaft-shaft connections. Application-related types can be implemented on request.

#### Benefits

The ELPEX-S coupling is suitable for horizontal and vertical mounting positions or mounting at any required angle. The coupling parts can be arranged as required on the shafts to be connected.

ELPEX-S couplings are especially suitable for reversing operation or operation with changing directions of load.

The rubber disk elements are fitted virtually without backlash and give the coupling linear torsional stiffness, i.e. the torsion stiffness remains constant even when the load on the coupling increases.

There are 4 different rubber element versions with different grades of torsional stiffness available for each size from stock.

On certain types the flexible rings can be changed without having to move the coupled machines.

If substantial overload occurs, the rubber disk element of the coupling is irreparably damaged, the coupling throws the load and thus limits the overload for particular operating conditions. The coupling can be inserted and fitted blind e.g. in a bell housing.

There are outer flanges with different connection dimensions available for each coupling size.

#### Application

The ELPEX-S coupling is available as a catalog standard in 12 sizes with rated torques of between 330 Nm and 63000 Nm.

The coupling is suitable for ambient temperatures of between -40 °C and +120 °C.

The ELPEX-S coupling is frequently used for diesel motor drives or reciprocating compressor drives. Because the different rubber versions enable the torsional stiffness to be adjusted to meet requirements, the coupling is also suitable for drives which require a specific and preferably precalculated torsional vibration behavior setting.

#### Design

The rubber disk element is vulcanized onto a flange on the inside diameter. The flange can mount e.g. a Taper clamping bush or a hub. On its outer diameter the rubber disk element has driving teeth, which are inserted into the outer flange. The torque is transmitted positively between the rubber disk element and the outer flange.

In the type for shaft-shaft connection the outer flange is screwed to a flange hub mounted on a machine shaft.

#### Materials

	Type EST	Types ESN. and ESD.
Rubber disk element	Grey cast iron EN-GJL-250/elastomer	Spheroidal graphite cast iron EN-GJL-400/elastomer
Hubs, part 1, part 2	Steel	Steel
Outer flange	Cast aluminum AlZnSi108. Sizes 680 and 770 of spheroidal graphite cast iron EN-GJS-500	Cast aluminum AlZnSi108. Sizes 680 and 770 of spheroidal graphite cast iron EN-GJS-500

Steel of quality Rm >450 N/mm<sup>2</sup>

#### Elastomer materials of the rubber disk element

Material / description	Shore hardness A	Identification	Ambient temperature
Natural-synthetic rubber mixture	50 ° ... 55 °	WN	-40 °C ... +80 °C
Natural-synthetic rubber mixture	60 ° ... 65 °	NN	-40 °C ... +80 °C
Natural-synthetic rubber mixture	70 ° ... 75 °	SN	-40 °C ... +80 °C
Silicone rubber	55 ° ... 65 °	NX	-40 °C ... +120 °C

#### ELPEX-S coupling types

Type	Description
ESN	Coupling with hub, long or short version
ESD	Coupling with hub, with two rubber disk elements
ESNR	Coupling with hub, rubber disk element radially dismountable
ESDR	Coupling with hub with two rubber disk elements; rubber disk elements radially dismountable
ESNW	Coupling designed as a shaft-shaft connection with a rubber disk element; rubber disk element radially dismountable
ESDW	Coupling designed as a shaft-shaft connection with two rubber disk elements; rubber disk element radially dismountable
EST	Coupling suitable for mounting a Taper clamping bush



# FLENDER Standard Couplings

## Highly Flexible Couplings - ELPEX-S Series

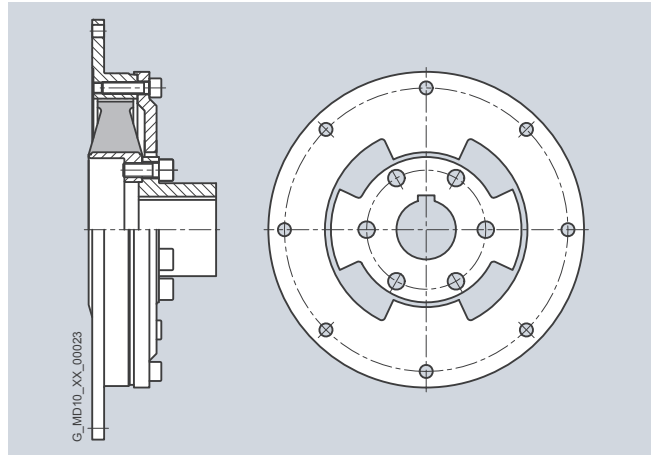
### General information

Further application-related coupling types are available. Dimension sheets for and information on these are available on request.

The following versions have already been implemented a number of times:

- ELPEX-S coupling with brake drum, brake disk or flywheel mass
- ELPEX-S coupling with axial backlash limiter
- ELPEX-S coupling with adapter
- ELPEX-S coupling with bearing for mounting a cardan shaft
- ELPEX-S coupling for engaging/disengaging during standstill
- ELPEX-S coupling as part of a coupling combination
- ELPEX-S coupling with fail-safe device

### Fail-safe device of ELPEX-S coupling



The ELPEX-S coupling can also be designed with a fail-safe device. If the rubber disk element fails, the coupling can continue operating in emergency mode for a short time. This option is frequently required e.g. in the case of marine drives.

If the rubber disk element fails, cams transmit the torque from the inner and outer parts of the fail-safe device.

In normal operation the torsion angle of the rubber disk element is smaller than the gap between the cams, so there is no metal-metal contact.

### Function

The ELPEX-S coupling's transmission characteristic is determined essentially by the rubber disk element. The torque is transmitted positively between the rubber disk element and the outer flange. The outer flange can be bolted to e.g. a diesel motor or compressor flywheel.

### Configuration

#### Coupling selection

**The ELPEX-S coupling is especially suitable for rough operating environments. An application factor lower than that in catalog section 3 is therefore sufficient for all applications. In the case of machines which excite torsional vibration, FLENDER urgently recommends carrying out a torsional vibration calculation or measuring the coupling load occurring in the drive.**

#### Coupling load in continuous operation

Application factor FB	Torque characteristic of the driven machine		
	uniform with moderate shock loads	non uniform	very rough
Torque characteristic of the driving machine			
Electric motors, hydraulic motors, gas and water turbines	1.0	1.3	1.4
Internal combustion engines	1.3	1.4	1.6

Examples of torque characteristic in driven machines:

- uniform with moderate shock loads: generators, fans, blowers
- non uniform: reciprocating compressors, mixers, conveyor systems
- very rough: crushers, excavators, presses, mills

Coupling	Rubber version	Elastomer material	Temperature $T_a$ on the coupling									
			-40 to -30 °C	-30 to +50 °C	to 60 °C	to 70 °C	to 80 °C	to 90 °C	to 100 °C	to 110 °C	to 120 °C	
ELPEX-S	SN, NN, WN	NR	1.1	1.0	1.25	1.40	1.60					
ELPEX-S	NX	VMQ	1.1	1.0	1.0	1.0	1.0	1.1	1.25	1.4	1.6	

NR = natural-synthetic rubber mixture  
VMQ = silicone rubber

Select coupling size with:  $T_{KN} \geq T_N \cdot FB \cdot FT$



# FLENDER Standard Couplings

## Highly Flexible Couplings - ELPEX-S Series

### General information

#### Technical data

##### Power ratings

Rubber dusk elements made of a natural and synthetic rubber mixture									
Type	Size	Rubber element	Rated torque	Maximum torque	Overload torque	Fatigue torque	Dynamic torsional stiffness	Motor flange	Maximum speed
			$T_{KN}$ Nm	$T_{Kmax}$ Nm	$T_{KOL}$ Nm	$T_{KW}$ Nm	$C_{Tdyn}$ Nm/rad	SAE J620d Size	$n_{max}$ rpm
ESN . EST	220	WN	330	660	750	165	1100	6.5	4200
		NN	360	720	900	180	1700	7.5	4200
		SN	400	800	1000	200	2500	8 10	4200 3600
ESN . EST	265	WN	500	1000	1250	250	2100	8	4200
		NN	600	1200	1800	300	3100	10	3600
		SN	700	1400	2100	350	4500	11.5	3500
ESN . EST	290	WN	800	1600	2000	400	3600	10	3600
		NN	900	1800	2700	450	5000	11.5	3500
		SN	1000	2000	3000	500	7500		
ESN . EST	320	WN	1200	2400	3000	600	8000	11.5	3500
		NN	1350	2700	3600	650	10000	14	3000
		SN	1550	3100	4200	750	13500		
ESN . EST	360	WN	1800	3600	4500	900	8500	11.5	3200
		NN	2000	4000	5400	1000	13000	14	3000
		SN	2500	5000	7500	1250	22000		
ESN . EST	420	WN	3100	6200	7700	1500	16000	14	3000
		NN	3450	6900	10000	1700	30000	16	2600
		SN	4200	8400	12600	2100	45000	18	2300
ESN . EST	465	WN	4600	9200	10000	2300	35000	14	3000
		NN	5200	10400	15600	2600	56000	16	2600
		SN	6300	12600	18900	3100	100000	18	2300
ESN .	520	WN	6200	12400	14000	3100	38000	18	2300
		NN	7000	14000	21000	3500	75000	21	2000
		SN	7800	15600	23400	3900	110000		
ESD .	520	WN	12400	24800	28000	6200	76000	18	2300
		NN	14000	28000	42000	7000	150000	21	2000
		SN	15600	31200	46800	7800	220000		
ESN .	560	WN	8000	16000	18000	4200	55000	18	2300
		NN	9000	18000	27000	4800	100000	21	2000
		SN	10000	20000	30000	5500	190000		
ESD .	560	WN	16000	32000	36000	8400	110000	18	2300
		NN	18000	36000	54000	9600	200000	21	2000
		SN	20000	40000	60000	11000	380000		
ESN .	580	WN	11000	22000	28000	5500	75000	18	2300
		NN	12500	25000	37000	6250	120000	21	2000
		SN	14000	28000	42000	7000	210000		
ESD .	580	WN	22000	44000	56000	11000	150000	21	2000
		NN	25000	50000	74000	12500	240000	24	1800
		SN	28000	56000	84000	14000	420000		
ESN .	680	WN	16000	32000	40000	8000	150000	21	2000
		NN	18000	36000	54000	9000	250000	24	1800
		SN	20000	40000	60000	10000	450000		
ESD .	680	WN	32000	64000	80000	16000	300000	21	2000
		NN	36000	72000	108000	18000	500000	24	1800
		SN	40000	80000	120000	20000	900000		
ESN .	770	WN	25000	50000	75000	12500	250000	similar to DIN 6288	1500
		NN	28000	56000	84000	14000	400000		
		SN	31500	63000	94000	15000	700000		
ESD .	770	WN	50000	100000	150000	25000	500000	similar to DIN 6288	1300
		NN	56000	112000	168000	28000	800000		
		SN	63000	126000	189000	30000	1400000		

Torsional stiffness depends on the ambient temperature and the frequency and amplitude of the torsional vibration excitation. More precise torsional stiffness and damping parameters on request.





# FLENDER Standard Couplings

## Highly Flexible Couplings - ELPEX-S Series

### General information

#### Variants of the outer flange

The outer flange of sizes 220 to 680 is designed to fit the connection dimensions of the SAE J620d standard. The centering depth on the connection flange of the machine should be between 4 mm and 6.4 mm as a maximum.

Type	Size	Flange connection size	Figure
ESN	220	6.5	1
ESN	220	7.5	2
ESN, ESNR	265	8	
ESN, ESNR	360	11.5	
ESN, ESNR	465	14	
ESN, ESNR	560	18	
ESN, ESNR	580	18	
ESN, ESNR	680	21	
ESN	220	8, 10	3
ESN, ESNR	265	10, 11.5	
ESN, ESNR	290	All	
ESN, ESNR	320	All	
ESN, ESNR	360	14	
ESN, ESNR	420	All	
ESN, ESNR	465	16, 18	
ESN, ESNR	520	All	
ESN, ESNR	560	21	
ESN, ESNR	580	21	
ESN, ESNR	680	24	
ESD, ESDR	520	All	4
ESD, ESDR	560	All	
ESD, ESDR	580	All	
ESD, ESDR	680	21	5
ESD, ESDR	680	24	6
ESD, ESDR	770	All	

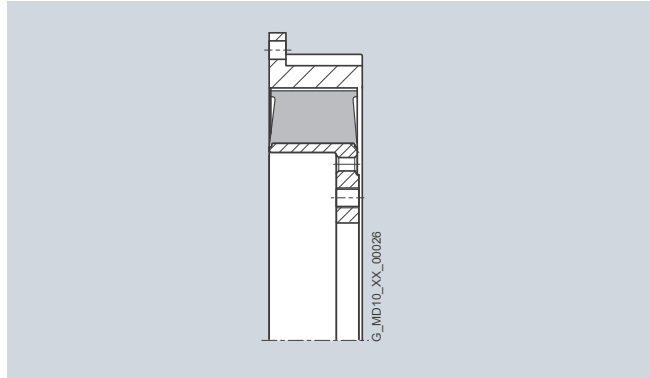


Figure 3

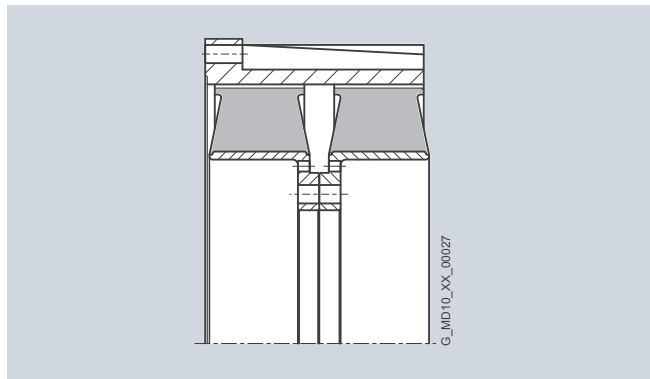


Figure 4

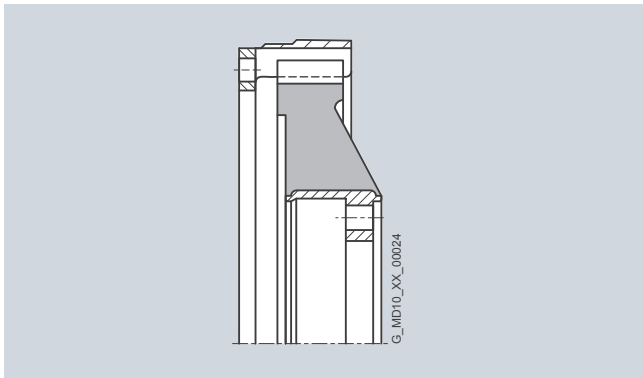


Figure 1

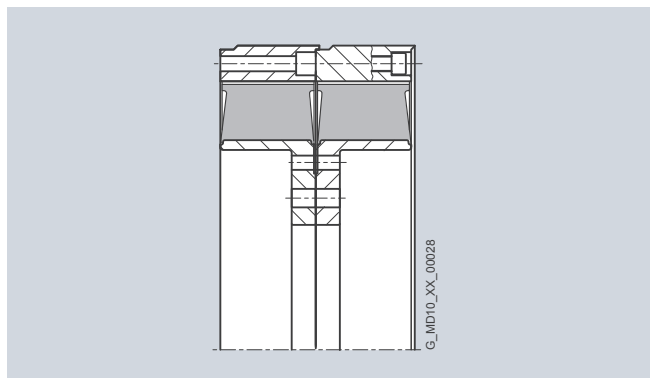


Figure 5

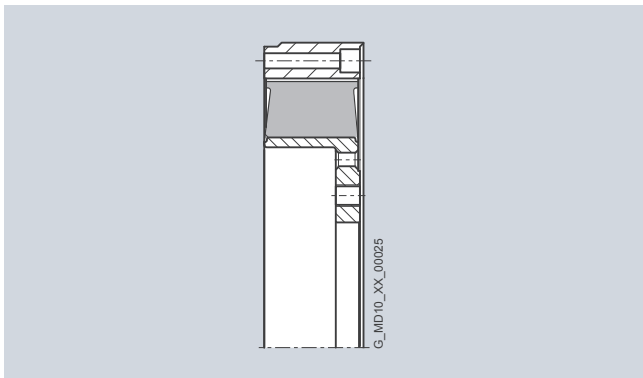


Figure 2

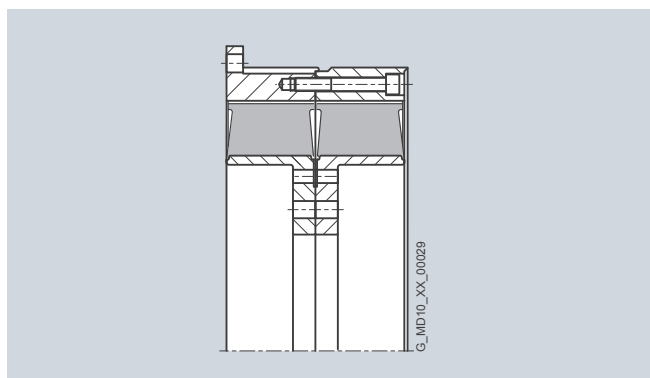


Figure 6

